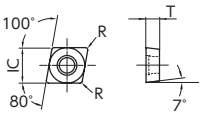
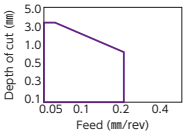
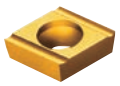
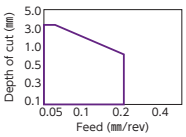
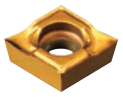
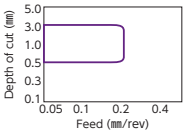
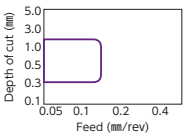
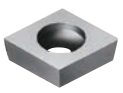
# ⟨80 degree Rhombic Positive type⟩

| Item Number | IC | T | Relief angle |
|---|---|---|---|
| CC_0602 | 6.35 | 2.38 | 7° |
| CC_09T3 | 9.525 | 3.97 | 7° |




| | | P | M | K | N | S | H | | | | |
|---|---|---|---|---|---|---|---|---|---|---|---|
| Steel | P | ● | ● | ● | ● | ● | ● | ● | | ● | ● |
| Stainless Steel | M | ● | ● | ● | ● | ● | ● | ● | | | ● |
| Cast Iron | K | | | | | | | | ● | | |
| Non-Ferrous Material | N | | ● | | ● | ● | | | | | ● |
| Heat Resistant Alloy | S | ● | | ● | | ● | ● | ● | | | |
| Hardened Material | H | ● | | ● | | | ● | ● | | | |

● : 1st Choice
● : 2nd choice

| Shape | ISO Item Number | Inch Item Number | R | Carbide: PVD Coated ST4 | ZM3 | QM3 | VM1 | TM4 | DT4 | DM4 | CVD Coated CP1 | CP7 | KM1 | Chip Control Range | For applicable holder, see pages: |
|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|
|  S L-hand shown | CCGT 060200 R/L S | | 0.03 | | ● | | ● | | R | | | | |  | |
| | 060201 R/L S | | 0.1 | | ● | | ● | | | | | | | | |
| | 060202 R/L S | | 0.2 | | ● | | ● | | | | | | | | |
| | 060201M R/L S | | *0.08 | | | R | | | R | | | | | | |
| | 060202M R/L S | | *0.18 | | | R | | | R | | | | | | |
| | CCGT 09T300 R/L S | | 0.03 | | R | | ● | R | R | | | | | | |
| | 09T301 R/L S | | 0.1 | | ● | R | ● | | | | | | | | |
| | 09T302 R/L S | | 0.2 | | R | R | ● | | | | | | | | |
| | 09T304 R/L S | | 0.4 | | | R | | | | | | | | | |
| | 09T301M R/L S | | *0.08 | | | R | | R | R | | | | | | |
| | 09T302M R/L S | | *0.18 | | | R | | R | R | | | | | | |
| | 09T304M R/L S | | *0.38 | | | R | | R | R | | | | | | |
|  U・U1 R-hand shown | CCGT 060200 R/L U | | 0.03 | | R | | | | R | | | | |  | |
| | 060201 R/L U | | 0.1 | | ● | | | | R | | | | | | |
| | 060202 R/L U | | 0.2 | | ● | | | | R | | | | | | |
| | CCGT 09T300 R/L U1 | | 0.03 | | ● | | | R | R | | | | | | |
| | 09T301 R/L U1 | | 0.1 | | ● | | | R | R | | | | | | |
| | 09T302 R/L U1 | | 0.2 | | ● | | | R | R | | | | | | |
| | 09T304 R/L U1 | | 0.4 | | ● | | | R | R | | | | | | |
|  CL ※2 | CCGT 060201M CL | | *0.08 | ● | | ● | | ● | ● | ● | | | |  | G23 K28 |
| | 060202M CL | | *0.18 | ● | | ● | | ● | ● | ● | | | | | |
| | 09T300 CL | | 0.03 | | | | | ● | ● | | | | | | |
| | 09T301M CL | | *0.08 | ● | | ● | | ● | ● | ● | | | | | |
| | 09T302M CL | | *0.18 | ● | | ● | | ● | ● | ● | | | | | |
| | 09T304M CL | | *0.38 | ● | | ● | | ● | ● | ● | | | | | |
|  YL | CCGT 09T300 YL | | 0.03 | | | | | ● | ● | | | | |  | |
| | 09T301M YL | | 0.08 | ● | | ● | | ● | ● | ● | | | | | |
| | 09T302M YL | | 0.18 | ● | | ● | | ● | ● | ● | | | | | |
| | 09T304M YL | | 0.38 | ● | | ● | | ● | ● | ● | | | | | |
| | 09T308M YL | | 0.78 | ● | | ● | | ● | ● | ● | | | | | |
|  without chipbreaker | CCGW 060200 FN | | 0.03 | | ● | | | | | | | | | — | |
| | 060201 FN | | 0.1 | | ● | | | | | | | | | | |
| | 060200 H Ⓜ | | 0.03 | | | | | | | | | | ● | | |
| | 060201 H Ⓜ | | 0.1 | | | | | | | | | | ● | | |
| | 060202 H Ⓜ | | 0.2 | | | | | | | | | | ● | | |
| | CCGW 09T300 FN | | 0.03 | | ● | | | | | | | | | | |
| | 09T301 FN | | 0.1 | | ● | | | | | | | | | | |
| | 09T300 H Ⓜ | | 0.03 | | | | | | | | | | ● | | |
| | 09T301 H Ⓜ | | 0.1 | | | | | | | | | | ● | | |
| | 09T302 H Ⓜ | | 0.2 | | | | | | | | | | ● | | |
| | 09T302M P Ⓜ | | *0.18 | | | | | | ● | | | | | | |
| | 09T30 V Ⓜ | | 0.0 | | | | ● | | | | | | | | |
| | 09T301 P Ⓜ | | 0.1 | | | | ● | | | | | | | | |
| | 09T302 P Ⓜ | | 0.2 | | | | ● | | | | | | | | |



* Inserts having 01M, 02M or 04M as the R code can be used for machining when the component drawing specifies that the radius is less than R=0.1, R=0.2 or R=0.4 respectively.

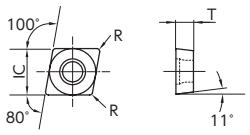
※2 The specifications of CL chipbreaker are slightly different from the above dimensions, but it has no problem for machining.

● : Standard stock ● : New standard stock ■ : Scheduled to be produced by order ★ : Standard stock (Specified)

# ⟨80 degree Rhombic Positive type⟩

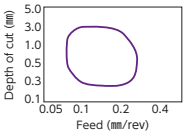
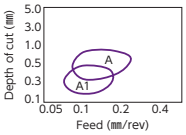
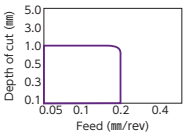
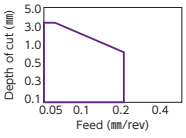
| Item Number | IC | T | Relief angle |
|---|---|---|---|
| CP_0401 | 4.76 | 1.59 | 11° |
| CP_0602 | 6.35 | 2.38 | 11° |

| Item Number | IC | T | Relief angle |
|---|---|---|---|
| CP_0802 | 7.94 | 2.38 | 11° |
| CP_0903 | 9.525 | 3.18 | 11° |




| | | ST4 | ZM3 | QM3 | VM1 | TM4 | DT4 | DM4 | CP1 | CP7 | KM1 |
|---|---|---|---|---|---|---|---|---|---|---|---|
| Steel | P | ● | ● | ● | ● | ● | ● | ● | | ● | ● |
| Stainless Steel | M | ● | ● | ● | ● | ● | ● | ● | | | ● |
| Cast Iron | K | | | | | | | | ● | | |
| Non-Ferrous Material | N | | ● | | ● | ● | | | | | ● |
| Heat Resistant Alloy | S | ● | | ● | | ● | ● | ● | | | |
| Hardened Material | H | ● | | ● | | | ● | ● | | | |

● : 1st Choice
● : 2nd choice

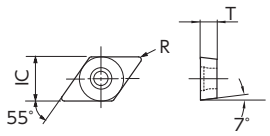
| Shape | ISO Item Number | Inch Item Number | R | Carbide: PVD Coated ST4 | ZM3 | QM3 | VM1 | TM4 | DT4 | DM4 | CVD Coated CP1 | CP7 | KM1 | Chip Control Range | For applicable holder, see pages: |
|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|
|  AM5 | CPGH 060202 FN AM5 | CPGP83Y-FN--AM5 | 0.2 | | ● | | | ● | | | | | |  | K28 K29 |
| | CPGH 080202 FN AM5 | CPGP03Y-FN--AM5 | 0.2 | | ● | | | ● | | | | | | | |
| | CPGH 090302 FN AM5 | CPGM32Y-FN--AM5 | 0.2 | | ● | | | ● | | | | | | | |
| | 090304 FN AM5 | 321-FN--AM5 | 0.4 | | ● | | | ● | | | | | | | |
| | 090308 FN AM5 | 322-FN--AM5 | 0.8 | | ● | | | ● | | | | | | | |
|  A・A1 L-hand shown | CPGH 040102 FR/L A1 | CPGP62Y-FR/L--A1 | 0.2 | | L | | | L | | | | | |  | |
| | 040104 FR/L A1 | 621-FR/L--A1 | 0.4 | | L | | | L | | | | | | | |
| | CPGH 060202 FR/L A | CPGP83Y-FR/L--A | 0.2 | | L | | | L | | | | | | | |
| | 060204 FR/L A | 831-FR/L--A | 0.4 | | L | | | L | | | | | | | |
| | CPGH 080202 FR/L A | CPGP03Y-FR/L--A | 0.2 | | L | | | L | | | | | | | |
| | 080204 FR/L A | 031-FR/L--A | 0.4 | | L | | | L | | | | | | | |
|  F1 R-hand shown | CPGH 040101 FR/L F1 | | 0.1 | R | | R | | R | | | | | |  | |
| | 040102 FR/L F1 | | 0.2 | R | | R | | R | | | | | | | |
| | 040104 FR/L F1 | | 0.4 | R | | R | | R | | | | | | | |
| | CPGH 060202 FR/L F1 | | 0.2 | R | | R | | R | | | | | | | |
| | 060204 FR/L F1 | | 0.4 | R | | R | | R | | | | | | | |
|  S L-hand shown | CPGH 040101 R/L S | | 0.1 | | | L | | L | | | | | |  | |
| | 040102 R/L S | | 0.2 | | | L | | L | | | | | | | |
| | 040104 R/L S | | 0.4 | | | L | | L | | | | | | | |
| | CPGH 060202 R/L S | | 0.2 | | | L | | L | | | | | | | |
| | 060204 R/L S | | 0.4 | | | L | | L | | | | | | | |



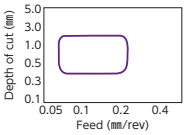
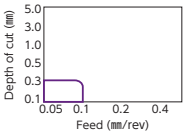
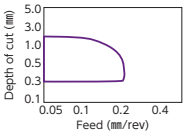
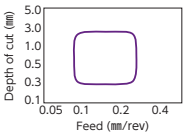
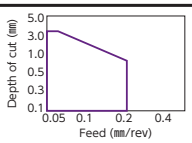
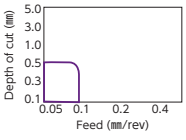
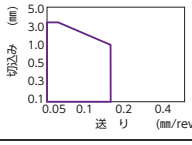
● : Standard stock ● : New standard stock ■ : Scheduled to be produced by order ★ : Standard stock (Specified)

# ⟨55 degree Rhombic Positive type⟩

| Item Number | IC | T | Relief angle |
|---|---|---|---|
| DC_0702 | 6.35 | 2.38 | 7° |
| DC_11T3 | 9.525 | 3.97 | 7° |




| | | |
|---|---|---|
| Steel | P | ● 1st Choice |
| Stainless Steel | M | ● 2nd choice |
| Cast Iron | K | |
| Non-Ferrous Material | N | |
| Heat Resistant Alloy | S | |
| Hardened Material | H | |

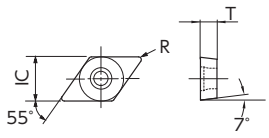
| Shape | ISO Item Number | Inch Item Number | R | Carbide: PVD Coated ST4 | ZM3 | QM3 | VM1 | TM4 | DT4 | DM4 | CVD Coated CP1 | CP7 | KM1 | Chip Control Range | For applicable holder, see pages: |
|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|
| AM3 | DCGT 070200 FN AM3 | | 0.03 | | ● | | ● | ● | ● | | | | |  | G25 G27 |
| | DCGT 070201 FN AM3 | | 0.1 | | ● | | ● | | | | | | | | |
| | DCGT 070202 FN AM3 | | 0.2 | | ● | | ● | | | | | | | | |
| | DCGT 070204 FN AM3 | | 0.4 | | ● | | ● | | | | | | | | |
| | DCGT 070201M FN AM3 | | *0.08 | ● | | ● | | ● | ● | | | | | | |
| | DCGT 070202M FN AM3 | | *0.18 | ● | | ● | | ● | ● | | | | | | |
| | DCGT 070204M FN AM3 | | *0.38 | ● | | ● | | ● | ● | | | | | | |
| | DCGT 11T300 FN AM3 | | 0.03 | | ● | | ● | ● | ● | | | | | | |
| | DCGT 11T302 FN AM3 | | 0.2 | | ● | ● | ● | | | | | | | | |
| | DCGT 11T304 FN AM3 | | 0.4 | | ● | ● | ● | | | | | | | | |
| | DCGT 11T301M FN AM3 | | *0.08 | ● | ● | ● | ● | ● | ● | | | | | | |
| | DCGT 11T302M FN AM3 | | *0.18 | ● | ● | ● | ● | ● | ● | | | | | | |
| | DCGT 11T304M FN AM3 | | *0.38 | ● | ● | ● | ● | ● | ● | | | | | | |
| | DCMT 070202 FN AM3 | | 0.2 | | | | | | | ● | | | | | |
| | DCMT 070204 FN AM3 | | 0.4 | | | | | | | ● | | | | | |
| | DCMT 11T302 FN AM3 | | 0.2 | | | | | | | ● | | | | | |
| | DCMT 11T304 FN AM3 | | 0.4 | | | | | | | ● | | | | | |
| | DCMT 11T308 FN AM3 | | 0.8 | | | | | | | ● | | | | | |
| AMX | DCGT 070201M AMX | | *0.08 | | | | | ● | ● | ● | | | |  | |
| | DCGT 070202M AMX | | *0.18 | | | | | ● | ● | ● | | | | | |
| | DCGT 070204M AMX | | *0.38 | | | | | ● | ● | ● | | | | | |
| | DCGT 11T301M AMX | | *0.08 | | | | | ● | ● | ● | | | | | |
| | DCGT 11T302M AMX | | *0.18 | | | | | ● | ● | ● | | | | | |
| | DCGT 11T304M AMX | | *0.38 | | | | | ● | ● | ● | | | | | |
| AZ7 | DCGT 070200 AZ7 | | 0.03 | | | ● | | | | | | | |  | |
| | DCGT 070201M AZ7 | | *0.08 | | | ● | | | | | | | | | |
| | DCGT 070202M AZ7 | | *0.18 | | | ● | | | | | | | | | |
| | DCGT 11T300 AZ7 | | 0.03 | | ● | ● | | ● | ● | | | | | | |
| | DCGT 11T301M AZ7 | | *0.08 | | ● | ● | | ● | ● | | | | | | |
| | DCGT 11T302M AZ7 | | *0.18 | | ● | ● | | ● | ● | | | | | | |
| | DCGT 11T304M AZ7 | | *0.38 | | ● | ● | | ● | ● | | | | | | |
| | DCGT 11T308 AZ7 | | 0.8 | | ● | ● | | | ● | | | | | | |
| AZ8 | DCMT 070202 ENA AZ8 | | 0.2 | | | | | | | | | ● | |  | |
| | DCMT 070204 ENB AZ8 | | 0.4 | | | | | | | | | ● | | | |
| | DCMT 070208 ENB AZ8 | | 0.8 | | | | | | | | | ● | | | |
| | DCMT 11T302 ENA AZ8 | | 0.2 | | | | | | | | | ● | | | |
| | DCMT 11T304 ENB AZ8 | | 0.4 | | | | | | | | | ● | | | |
| | DCMT 11T308 ENB AZ8 | | 0.8 | | | | | | | | | ● | | | |
| AT | DCET 11T301M R/L AT | | *0.08 | | | | | R | | | | | |  | |
| | DCET 11T302M R/L AT | | *0.18 | | | | | R | | | | | | | |
| KHG | DCET 0702005 R/L KHG | | 0.05 | | | | ● | | | | | | |  | |
| | DCET 0702008 R/L KHG | | 0.08 | | | | ● | | | | | | | | |
| | DCET 0702018 R/L KHG | | 0.18 | | | | ● | | | | | | | | |
| | DCET 070202 R/L KHG | | 0.2 | | | | ● | | | | | | | | |
| | DCET 11T3005 R/L KHG | | 0.05 | | | | ● | R | | | | | | | |
| | DCET 11T3008 R/L KHG | | 0.08 | | | | ● | R | | | | | | | |
| | DCET 11T3018 R/L KHG | | 0.18 | | | | ● | R | | | | | | | |
| | DCET 11T302 R/L KHG | | 0.2 | | | | ● | R | | | | | | | |
| UHG R-hand shown | DCET 0702008 R/L UHG | | 0.08 | | | | R | | | | | | |  | |
| | DCET 11T3008 R/L UHG | | 0.08 | | | | R | | | | | | | | |

*Inserts having 01M, 02M or 04M as the R code can be used for machining when the component drawing specifies that the radius is less than R=0.1, R=0.2 or R=0.4 respectively.

● : Standard stock ● : New standard stock ■ : Scheduled to be produced by order ★ : Standard stock (Specified)

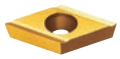
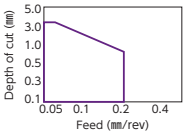
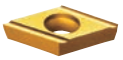
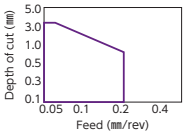
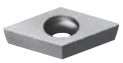
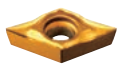
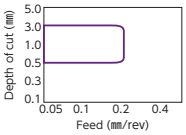
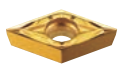
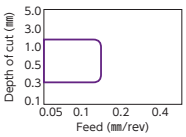
# ⟨55 degree Rhombic Positive type⟩

| Item Number | IC | T | Relief angle |
|---|---|---|---|
| DC_0702 | 6.35 | 2.38 | 7° |
| DC_11T3 | 9.525 | 3.97 | 7° |




| | | ST4 | ZM3 | QM3 | VM1 | TM4 | DT4 | DM4 | CP1 | CP7 | KM1 |
|---|---|---|---|---|---|---|---|---|---|---|---|
| Steel | P | ● | ● | ● | ● | ● | ● | ● | | ● | ● |
| Stainless Steel | M | ● | ● | ● | ● | ● | ● | ● | | | ● |
| Cast Iron | K | | | | | | | | ● | | |
| Non-Ferrous Material | N | | ● | | ● | ● | | | | | ● |
| Heat Resistant Alloy | S | ● | | ● | | ● | ● | ● | | | |
| Hardened Material | H | ● | | ● | | | ● | ● | | | |

● : 1st Choice
● : 2nd choice

| Shape | ISO Item Number | Inch Item Number | R | Carbide: PVD Coated ST4 | ZM3 | QM3 | VM1 | TM4 | DT4 | DM4 | CVD Coated CP1 | CP7 | KM1 | Chip Control Range | For applicable holder, see pages: |
|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|
|  S R-hand shown | DCGT 070200 R/L S | | 0.03 | | ● | | ● | | R | | | | |  | |
| | 070201 R/L S | | 0.1 | | ● | | ● | | | | | | | | |
| | 070202 R/L S | | 0.2 | | ● | | ● | | | | | | | | |
| | 070204 R/L S | | 0.4- | | | | R | | | | | | | | |
| | 070201M R/L S | | *0.08 | | | R | | | R | | | | | | |
| | 070202M R/L S | | *0.18 | | | R | | | R | | | | | | |
| | DCGT 11T300 R/L S | | 0.03 | | R | | ● | R | R | | | | | | |
| | 11T301 R/L S | | 0.1 | | R | R | ● | | | | | | | | |
| | 11T302 R/L S | | 0.2 | | R | R | ● | | | | | | | | |
| | 11T304 R/L S | | 0.4 | | | R | | | | | | | | | |
| | 11T301M R/L S | | *0.08 | | | R | | R | R | | | | | | |
| | 11T302M R/L S | | *0.18 | | | R | | R | R | | | | | | |
| | 11T304M R/L S | | *0.38 | | | R | | R | R | | | | | | |
|  U・U1 R-hand shown | DCGT 070200 R/L U | | 0.03 | | R | | R | | | | | | |  | |
| | 070201 R/L U | | 0.1 | | R | | R | | | | | | | | |
| | 070202 R/L U | | 0.2 | | ● | | R | | | | | | | | |
| | DCGT 11T300 R/L U1 | | 0.03 | | ● | | R | R | R | | | | | | |
| | 11T301 R/L U1 | | 0.1 | | ● | | R | R | R | | | | | | |
| | 11T302 R/L U1 | | 0.2 | | ● | | R | R | R | | | | | | |
| | 11T304 R/L U1 | | 0.4 | | ● | | R | R | R | | | | | | |
|  without chipbreaker | DCGW 070200 FN | | 0.03 | | ● | | | | | | | | | — | G25 G27 |
| | 070201 FN | | 0.1 | | ● | | | | | | | | | | |
| | 070200 H Ⓜ | | 0.03 | | | | | | | | | | ● | | |
| | 070201 H Ⓜ | | 0.1 | | | | | | | | | | ● | | |
| | 070202 H Ⓜ | | 0.2 | | | | | | | | | | ● | | |
| | 07020 V Ⓜ | | 0.0 | | | | ● | | | | | | | | |
| | DCGW 11T300 FN | | 0.03 | | ● | | | | | | | | | | |
| | 11T301 FN | | 0.1 | | ● | | | | | | | | | | |
| | 11T300 H Ⓜ | | 0.03 | | | | | | | | | | ● | | |
| | 11T301 H Ⓜ | | 0.1 | | | | | | | | | | ● | | |
| | 11T302 H Ⓜ | | 0.2 | | | | | | | | | | ● | | |
| | 11T30 V Ⓜ | | 0.0 | | | | ● | | | | | | | | |
|  CL ※2 | DCGT 070201M CL | | *0.08 | ● | | ● | | ● | ● | ● | | | |  | |
| | 070202M CL | | *0.18 | ● | | ● | | ● | ● | ● | | | | | |
| | 070204M CL | | *0.38 | ● | | ● | | ● | ● | ● | | | | | |
| | DCGT 11T301M CL | | *0.08 | ● | | ● | | ● | ● | ● | | | | | |
| | 11T302M CL | | *0.18 | ● | | ● | | ● | ● | ● | | | | | |
| | 11T304M CL | | *0.38 | ● | | ● | | ● | ● | ● | | | | | |
|  YL | DCGT 070201M YL | | 0.08 | | | ● | | | | ● | | | |  | |
| | 070202M YL | | 0.18 | | | ● | | | | ● | | | | | |
| | 070204M YL | | 0.38 | | | ● | | | | ● | | | | | |
| | DCGT 11T300 YL | | 0.03 | | | | | ● | ● | | | | | | |
| | 11T301M YL | | 0.08 | ● | | ● | | ● | ● | ● | | | | | |
| | 11T302M YL | | 0.18 | ● | | ● | | ● | ● | ● | | | | | |
| | 11T304M YL | | 0.38 | ● | | ● | | ● | ● | ● | | | | | |
| | 11T308M YL | | 0.78 | ● | | ● | | ● | ● | ● | | | | | |

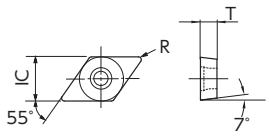
* Inserts having 01M, 02M or 04M as the R code can be used for machining when the component drawing specifies that the radius is less than R=0.1, R=0.2 or R=0.4 respectively.

※2 The specifications of CL chipbreaker are slightly different from the above dimensions, but it has no problem for machining.

● : Standard stock ● : New standard stock ■ : Scheduled to be produced by order ★ : Standard stock (Specified)

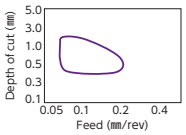
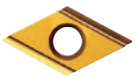
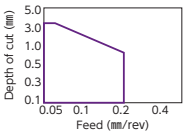
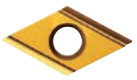
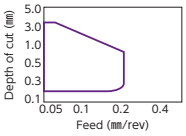
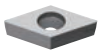
# ⟨TFD with Wiper edge⟩

| Item Number | IC | T | Relief angle |
|---|---|---|---|
| TFD_07 | 6.35 | 2.38 | 7° |
| TFD_11 | 9.525 | 3.97 | 7° |

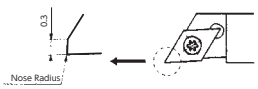



| | | P | M | K | N | S | H |
|---|---|---|---|---|---|---|---|
| Steel | P | ● | ● | ● | ● | ● | ● |
| Stainless Steel | M | ● | ● | ● | ● | ● | ● |
| Cast Iron | K | | | | | | |
| Non-Ferrous Material | N | | ● | | ● | ● | |
| Heat Resistant Alloy | S | ● | | ● | | ● | ● |
| Hardened Material | H | ● | | ● | | | ● |

● : 1st Choice
● : 2nd choice

| Shape | ISO Item Number | Inch Item Number | R | Carbide: PVD Coated ST4 | ZM3 | QM3 | VM1 | TM4 | DT4 | DM4 | CVD Coated CP1 | CP7 | KM1 | Chip Control Range | For applicable holder, see pages: |
|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|
|  AM3 | TFD 11 FR 05 AM3 | DCGT32.502AM3-WP | 0.05 | | | R | | | R | R | | | |  | |
| | 11 FR 15 AM3 | 32.506AM3-WP | 0.15 | | | R | | | R | R | | | | | |
|  S ※ R-hand shown | TFD 07 FR/L 05 | DCGT21.502R/LS-WP | 0.05 | | ● | R | R | | | | | | |  | G25 G27 |
| | 07 FR/L 15 | 21.506R/LS-WP | 0.15 | | ● | R | | | | | | | | | |
| | TFD 11 FR 05 | DCGT32.502RS-WP | 0.05 | | R | R | R | | | | | | | | |
| | 11 FR 15 | 32.506RS-WP | 0.15 | | R | R | | | | | | | | | |
|  U・U1 ※ R-hand shown | TFD 07 FR 05 U | DCGT21.502RU-WP | 0.05 | | R | R | R | | | | | | |  | |
| | 07 FR 15 U | 21.506RU-WP | 0.15 | | R | R | | | | | | | | | |
| | TFD 11 FR 05 U1 | DCGT32.502RU1-WP | 0.05 | | R | R | R | | | | | | | | |
| | 11 FR 15 U1 | 32.506RU1-WP | 0.15 | | R | R | | | | | | | | | |
|  without chipbreaker | TFD 07 FR 05 H Ⓜ | DCGW21.502RH-WP | 0.05 | | | | | | | | | | R | — | |
| | TFD 11 FR 05 H Ⓜ | DCGW32.502RH-WP | 0.05 | | | | | | | | | | R | | |

● : Standard stock ● : New standard stock ■ : Scheduled to be produced by order ★ : Standard stock (Specified)




*Note: NTK WP style inserts have a wiper facet design.
The insert has a 0.3mm flat on the cutting edge when the insert is set into the toolholder.
The flat on the cutting edge ensures a superior surface when feed rates are increased.
WP style inserts can be used in toolholders: SDJC, Y-SDJC, CH-SDUCL and DS-SDUL.