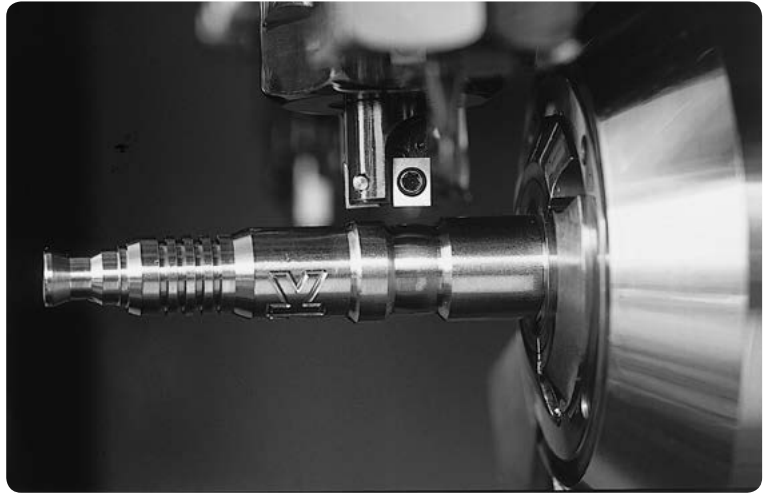


Small Diameter Indexable End Mills



Features

- Attach .787"(20mm) end mills in ER16 collet
- Just change inserts to index. No need to make any adjustments
- High quality surface finish, as low as 1um (Rz) when wiper inserts are used
- Corner radius as small as .002"
- In addition to D cut, ramp machining can be performed*

*A combination of single-blade type endmills and inserts with center blade is required

[Recommended Cutting Conditions]

Work Material	Speed SFM	Axial feed IPR	Traverse feed IPR	Depth of cut Inch	Width of cut
Steel	260 - 400	~.001	~.002	~.118	~50% of cutter diameter
Stainless Steel	130 - 200	~.0008	~.0015	~.079	~50% of cutter diameter