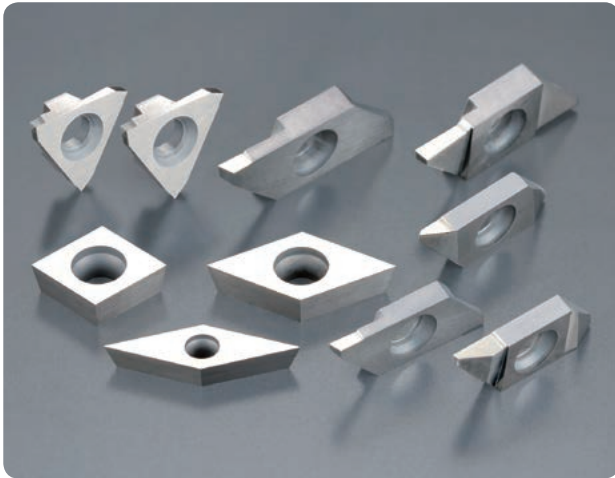


KM1

Best tool for PEEK material



Features

- NTK's KM1 inserts are designed for other non-ferrous materials such as PEEK
- Extremely up-sharp edge and mirror insert surface creates excellent surface finishes
- R 0.0 corner radius inserts are available



R0.0 Insert

Cover all applications

Front turning



CC DC VC

Back turning



TBP

Cut-off



CTP CTPA

Grooving / side turning



GTMH GTPA

Threading



TTP

Grade	Wark material	Application	Cutting Speed (SFM)	Feed (IPR)	Depth of Cut (inch)	DRY	WET
KM1	PEEK Copper Brass Aluminum Plastics	Turning	160-300 (160-650)	.0004-.004	-.100	●	●