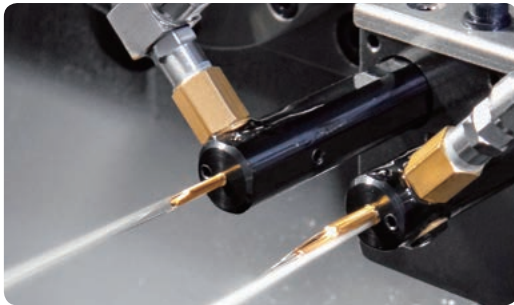


STICK DUO SPLASH

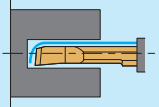
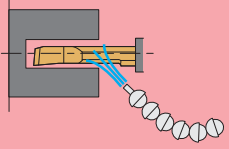


- Coolant through sleeves for ID Boring with Adjustable Overhang Mechanism -

Features

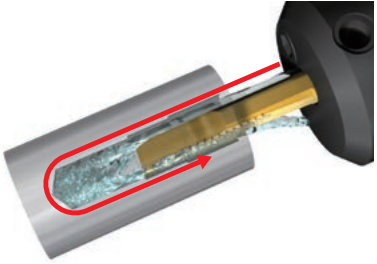
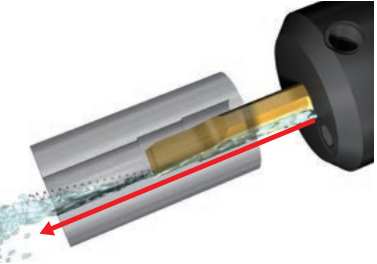


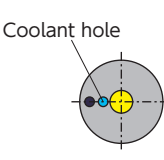
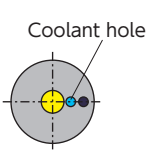
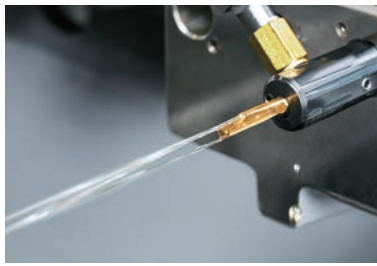
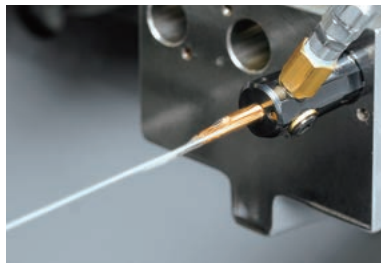
- Good chip control evacuation in ID machining
- Three coolant connection options
- Can choose from 2 coolant directions
- Adjustable overhang length



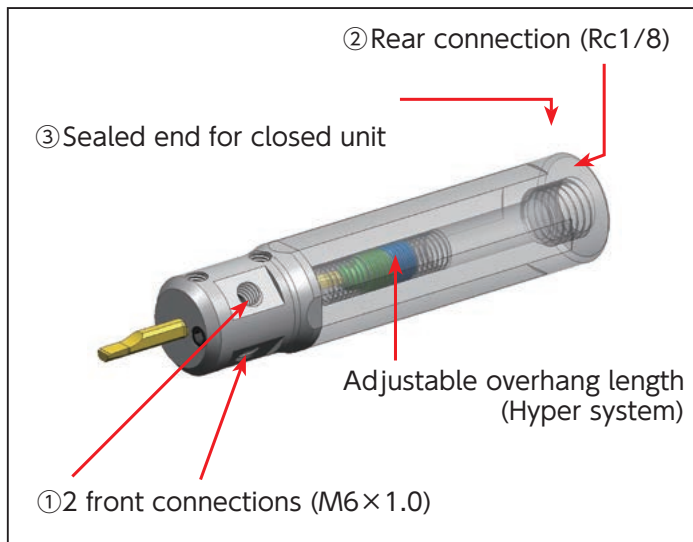
No chip problems

STICK DUO SPLASH	External coolant
	
	
<i>No chip inside hole</i>	<i>Chip packed</i>
Material : 4140 Insert bar : SHFS040R005S Hole depth : .590" (15mm) Pilot hole : $\phi .201" \times 1.102" L (\phi 5.1 \times 28.0 \text{mm} L)$ Coolant Pressure : 725psi (5MPa)	

Choose from 2 coolant directions

I) For Blind hole	II) For Through hole
	
	
	
	
Just rotated 180 degrees	

3 coolant connection options



① Front Connection example



② Rear Connection example

