



## NTK CUTTING TOOLS

Division of NGK Spark Plugs (U.S.A.), Inc.  
 46929 Magellan Drive, Wixom, Michigan 48393, U.S.A.  
 Phone: (248) 668-0100 Toll Free: (866) 900-9800 Fax: (248) 668-0200  
 www.ntkcuttingtools.com

### Quotation Request Form for NTK Thread Whirling System

Optional Information   
  Required information

**Customer / Distributor Information** (Required unless your cover page contains the information)

<b>Date</b>	
<b>Company Name</b>	
<b>Contact</b>	
<b>Phone</b>	
<b>Fax</b>	
<b>E-mail</b>	

<b>Machine Make</b>	Citizen    Star    Tsugami    Tornos    Other (    )
<b>Machine Type / Model</b>	

<b>Preferred Cutter Type</b>	6-insert cutter*    9-insert cutter (Recommended for better finish)
<b>Quantity to Quote</b>	Insert:                      Cutter:
<b>Need 2-week delivery?</b>	Yes (Expedite fee will be quoted)                      No

\* Subject to availability

<b>Bar Stock Diameter</b>	
<b>Work Material</b>	

**Thread Information (Optional)**

<b>Corner Radius at Crest Edge</b>	(Leave this blank if no requirement)
<b>Number of Start</b>	1                      2                      Other                      (Circle one)
<b>If the number of start is 2 or greater, how many teeth would you like <u>for each insert</u>?</b> *	

\* If there is no request for the number of teeth, you will receive a quote for single-tooth inserts.

**Thread Whirling Unit Information (Required)**

<b>Maximum Helix Angle Allowed (Required)</b>	
(Citizen users, please also provide the following information.)	
<b>1. What is the make of the whirling drive unit?</b> Citizen (Jarvis)                      PCM                      (Please circle one)	<b>2. Please provide your whirling unit model number.</b> (                      )

**Please fax or e-mail this form to (248) 668-0200 or [ctinfo@ntktech.com](mailto:ctinfo@ntktech.com).**  
**In addition to this form, a complete part drawing is also required.**  
**Part drawing must be sent by e-mail to maintain enough quality to read numbers.**

For NTK internal use:

Updated: 2009/12/29

Quote Number:	Drawing Received?    Y                      N
Insert Number:	Reason not quoted: