	B22	B23	B30	B36	B40	B52	B5K	B6K	B16	PD1	PD2	UC1
铸铁		●	●						●			
球墨铸铁						●	●		●			
粉末冶金			●									
高硬度材				●	●	●	●	●				
铝合金										●	●	●

<80° 菱形 负型>

形状	型号	刀角R	刀尖处理	B22	B23	B30	B36	B40	B52	B5K	B6K	B16	PD1	PD2	UC1	内接圆(mm)	厚度(mm)	适用刀杆参照页
4刀角式样	CNGA 120402 PQ SCD	0.2	S01015				●	●	●							12.7	4.76	D9 D11 E38 H29
	120402 PQ SXF	0.2	S01325				●	●	●									
	120402 PQ SEH	0.2	S01535				●	●	●									
	120402 PQ TCE	0.2	T01020			●												
	120404 PD F	0.4	锋利刀尖			●			●									
	120404 PQ F	0.4	锋利刀尖			●			●									
	120404 PQ SCD	0.4	S01015				●	●	●	●	●							
	120404 PQ SCE	0.4	S01020		●													
	120404 PQ SXF	0.4	S01325				●	●	●	●	●							
	120404 PQ SEH	0.4	S01535				●	●	●	●	●							
	120404 PQ TCE	0.4	T01020			●												
	120408 PD F	0.8	锋利刀尖			●												
	120408 PQ F	0.8	锋利刀尖			●			●									
	120408 PQ SCD	0.8	S01015				●	●	●	●	●							
	120408 PQ SCE	0.8	S01020		●													
	120408 PQ SXF	0.8	S01325				●	●	●	●	●							
	120408 PQ SEH	0.8	S01535				●	●	●	●	●							
	120408 PQ TBD	0.8	T00515				●											
	120408 PQ TCE	0.8	T01020			●												
	120412 PD F	1.2	锋利刀尖			●												
	120412 PQ F	1.2	锋利刀尖			●			●									
	120412 PQ SCD	1.2	S01015				●	●	●	●	●							
	120412 PQ SCE	1.2	S01020		●													
	120412 PQ SXF	1.2	S01325				●	●	●	●	●							
	120412 PQ SEH	1.2	S01535				●	●	●	●	●							
	120412 PQ TBD	1.2	T00515				●											
	120412 PQ TCE	1.2	T01020			●												
	CNMA 120412 PQ SXF	1.2	S01325				●											
	CNGA 120416 PQ SCD	1.6	S01015				●	●	●									
	120416 PQ SCE	1.6	S01020		●													
	120416 PQ SXF	1.6	S01325				●	●	●		●							
	120416 PQ SEH	1.6	S01535				●	●	●									
	120416 PQ TCE	1.6	T01020			●												
	120420 PQ SCD	2.0	S01015				●	●	●									
	120420 PQ SCE	2.0	S01020		●													
	120420 PQ SXF	2.0	S01325				●	●	●		●							
	120420 PQ SEH	2.0	S01535				●	●	●									
	120420 PQ TCE	2.0	T01020			●												
4刀角式样 修光刃	CNGA 120404 PQ WSCD	0.4	S01015				●	●	●									
	120404 PQ WSEH	0.4	S01535				●	●	●									
	120408 PQ WSCD	0.8	S01015				●	●	●									
	120408 PQ WSEH	0.8	S01535				●	●	●									
	120412 PQ WSCD	1.2	S01015				●	●	●									
	120412 PQ WSEH	1.2	S01535				●	●	●									
1刀角式样	CNMX 120404 PF	0.4	锋利刀尖											●				
	120408 PF	0.8	锋利刀尖											●				
4刀角式样	CNMG 120404 FN ZP	0.4	锋利刀尖												●			
	120408 FN ZP	0.8	锋利刀尖												●			

●: 标准库存 ●: 新标准库存 ■: 接受订单预定生产品

铸　　铁		●	●						●		
球墨铸铁						●	●		●		
粉末冶金			●								
高硬度材				●	●	●	●	●			
铝 合 金										●	●

< 55°　菱形 负型 >

形　状	型　　号	刀角R	刀尖处理	CBN B22	CBN B23	CBN B30	CBN B36	CBN B40	CBN B52	涂层CBN B5K	涂层CBN B6K	涂层CBN B16	PCD PD1	PCD PD2	内接圆 (mm)	厚度 (mm)	适用刀杆参照页
4刀角式样	DNGA 150402 PQ SCD	0.2	S01015					●	●						12.7	4.76	➡ D13 ➡ D15 ➡ E39 ➡ H30
	150402 PQ SXF	0.2	S01325					●	●								
	150402 PQ SEH	0.2	S01535					●	●								
	150402 PQ TCE	0.2	T01020			●											
	150404 PD F	0.4	锋利刀尖			●											
	150404 PQ F	0.4	锋利刀尖			●			●								
	150404 PQ SCD	0.4	S01015				●	●	●	●	●						
	150404 PQ SCE	0.4	S01020		●												
	150404 PQ SXF	0.4	S01325				●	●	●	●	●						
	150404 PQ SEH	0.4	S01535				●	●	●	●	●						
	150404 PQ TCE	0.4	T01020			●											
	150408 PD F	0.8	锋利刀尖			●											
	150408 PQ F	0.8	锋利刀尖			●			●								
	150408 PQ SCD	0.8	S01015				●	●	●	●	●						
	150408 PQ SCE	0.8	S01020		●												
	150408 PQ SXF	0.8	S01325				●	●	●	●	●						
	150408 PQ SEH	0.8	S01535				●	●	●	●	●						
	150408 PQ TCE	0.8	T01020			●											
	150412 PD F	1.2	锋利刀尖			●											
	150412 PQ F	1.2	锋利刀尖						●								
	150412 PQ SCD	1.2	S01015				●	●	●	●	●						
	150412 PQ SCE	1.2	S01020		●												
	150412 PQ SXF	1.2	S01325				●	●	●	●	●						
	150412 PQ SEH	1.2	S01535				●	●	●	●	●						
	150412 PQ TCE	1.2	T01020			●											
	DNMA 150412 PQ SXF	1.2	S01325				●										
	150412 PQ SHE	1.2	S01535				●										
	DNGA 150416 PQ SCD	1.6	S01015				●	●	●	●	●						
	150416 PQ SCE	1.6	S01020		●												
	150416 PQ SXF	1.6	S01325				●	●	●	●	●						
	150416 PQ SEH	1.6	S01535				●	●	●	●	●						
	150416 PQ TCE	1.6	T01020			●											
	150420 PQ SCD	2.0	S01015								●						
	150420 PQ SXF	2.0	S01325				●				●						
	150420 PQ SEH	2.0	S01535								●						
	DNGA 150602 PQ SCD	0.2	S01015						●						12.7	6.35	
	150604 PQ SCD	0.4	S01015						●								
	150604 PQ SXF	0.4	S01325				●										
	150604 PQ TCE	0.4	T01020			●											
	150608 PQ SCD	0.8	S01015						●								
	150608 PQ SXF	0.8	S01325				●										
	150608 PQ TCE	0.8	T01020			●											
	150612 PQ SCD	1.2	S01015						●								
	150612 PQ SXF	1.2	S01325				●										
	150612 PQ TCE	1.2	T01020			●											
	150616 PQ SCD	1.6	S01015						●								
	150616 PQ SXF	1.6	S01325				●										
	150616 PQ TCE	1.6	T01020			●											
1刀角式样	DNMX 150404 PF	0.4	锋利刀尖											●	12.7	4.76	
	150408 PF	0.8	锋利刀尖											●			

●: 标准库存　●: 新标准库存　■: 接受订单预定生产品

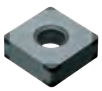
	B22	B23	B30	B36	B40	B52	B5K	B6K	B16	PD1	PD2
铸铁		○	○						●		
球墨铸铁						○	●		●		
粉末冶金			○								
高硬度材				○	○	○	●	●			
铝合金										○	○

<圆形 负型>

形状	型号	刀角R	B22	B23	B30	B36	B40	B52	B5K	B6K	B16	PD1	PD2	内接圆(mm)	厚度(mm)	适用刀杆参照页
B22 上面贴刃CBN B16整体CBN	RNGN 120300 STN	—									●			12.7	3.18	D16
	120400 S	—	●											12.7	4.76	
	120400 STN	—									●					

●: 标准库存 ●: 新标准库存 ■: 接受订单预定生产品

<90° 正方形 负型>

形状	型号	刀角R	刀尖处理	B22	B23	B30	B36	B40	B52	B5K	B6K	B16	PD1	PD2	内接圆(mm)	厚度(mm)	适用刀杆参照页
 8 刀角式样	SNGA 120402 PE SXF	0.2	S01325				●	●	●						12.7	4.76	D19 D21 D23 H31
	120404 PE SCD	0.4	S01015					●	●								
	120404 PE SCE	0.4	S01020		●												
	120404 PE SXF	0.4	S01325				●										
	120404 PE SEH	0.4	S01535					●	●								
	120404 PE TCE	0.4	T01020			●											
	120408 PE SCD	0.8	S01015					●	●								
	120408 PE SCE	0.8	S01020		●												
	120408 PE SXF	0.8	S01325				●										
	120408 PE SEH	0.8	S01535					●	●								
	120408 PE TCE	0.8	T01020			●											
	120412 PE SCD	1.2	S01015			●		●	●								
	120412 PE SCE	1.2	S01020		●												
	120412 PE SXF	1.2	S01325				●										
	120412 PE SEH	1.2	S01535					●	●								
	120412 PE TCE	1.2	T01020			●											
	SNMA 120412 PE SXF	1.2	S01325				●										
	SNGA 120416 PE SCD	1.6	S01015						●								
	120416 PE SXF	1.6	S01325				●										
	120416 PE TCE	1.6	T01020			●											
整体 CBN	SNMN 090308 STNB	0.8	T00525									●			9.525	3.18	
	090312 STN	1.2	T01025									●					
	120308 STN	0.8	T01025									●			12.7	3.18	
	120312 STN	1.2	T01025									●					
	120408 STN	0.8	T01025									●			12.7	4.76	
	120412 STNF	1.2	T02025									●					
	120416 STNF	1.6	T02025									●					

●: 标准库存 ●: 新标准库存 ■: 接受订单预定生产品

<60° 三角形 负型 >

	B22	B23	B30	B36	B40	B52	B5K	B6K	B16	PD1	PD2	UC1
铸铁		●	●						●			
球墨铸铁						●	●		●			
粉末冶金			●									
高硬度材				●	●	●	●	●				
铝合金										●	●	●

形状	型号	刀角R	刀尖处理	B22	B23	B30	B36	B40	B52	B5K	B6K	B16	PD1	PD2	UC1	内接圆 (mm)	厚度 (mm)	适用刀杆参照页
6刀角式样	TNGA 160401 PH F	0.1	锋利刀尖						●							9.525	4.76	➡D25 ➡D26 ➡D27 ➡E36 ➡E37
	160401 PH SCD	0.1	S01015					●	●	●	●							
	160401 PH SXF	0.1	S01325					●	●	●	●							
	160401 PH SEH	0.1	S01535					●	●									
	160402 PH F	0.2	锋利刀尖			●			●									
	160402 PT F	0.2	锋利刀尖			●												
	160402 PH SCD	0.2	S01015				●	●	●	●	●							
	160402 PH SXF	0.2	S01325				●	●	●	●	●							
	160402 PH SEH	0.2	S01535				●	●	●	●								
	160404 PH F	0.4	锋利刀尖						●									
	160404 PT F	0.4	锋利刀尖			●												
	160404 PH SCD	0.4	S01015				●	●	●	●	●							
	160404 PH SCE	0.4	S01020		●													
	160404 PH SXF	0.4	S01325				●	●	●	●	●							
	160404 PH SEH	0.4	S01535			●	●	●	●	●	●							
	160404 PH TCE	0.4	T01020			●												
	160408 PH F	0.8	锋利刀尖						●									
	160408 PT F	0.8	锋利刀尖			●												
	160408 PH SCD	0.8	S01015				●	●	●	●	●							
	160408 PH SCE	0.8	S01020		●													
	160408 PH SXF	0.8	S01325				●	●	●	●	●							
	160408 PH SEH	0.8	S01535			●	●	●	●	●	●							
	160408 PH TCE	0.8	T01020			●												
	160412 PH F	1.2	锋利刀尖			●			●									
	160412 PT F	1.2	锋利刀尖			●												
	160412 PH SCD	1.2	S01015				●	●	●	●	●							
	160412 PH SCE	1.2	S01020		●													
	160412 PH SXF	1.2	S01325				●	●	●	●	●							
	160412 PH SEH	1.2	S01535			●	●	●	●	●	●							
	160412 PH TCE	1.2	T01020			●												
	TNMA 160412 PH SXF	1.2	S01325				●											
	TNGA 160416 PH SCD	1.6	S01015						●	●	●							
	160416 PH SXF	1.6	S01325				●			●	●							
	160416 PH SEH	1.6	S01535				●			●	●							
	160416 PH TCE	1.6	T01020			●												
	TNGA 220412 PH SCD	1.2	S01015					●								12.7	4.76	
	220412 PH SEH	1.2	S01535					●										
整体 CBN	TNMN 110312 STNC	1.2	T01025									●				6.35	3.18	
	160408 STN	0.8	T01025									●				9.525	4.76	
	160412 STNF	1.2	T02025									●						
1刀角式样	TNMX 160404 PF	0.4	锋利刀尖											●		9.525	4.76	
	160408 PF	0.8	锋利刀尖											●				
6刀角式样	TNMG 160402 FN ZP	0.2	锋利刀尖												●	9.525	4.76	
	160404 FN ZP	0.4	锋利刀尖												●			
	160408 FN ZP	0.8	锋利刀尖												●			

●: 标准库存 ●: 新标准库存 ■: 接受订单预定生产品

	B22	B23	B30	B36	B40	B52	B5K	B6K	B16	PD1	PD2
铸铁		○	○						●		
球墨铸铁						○	●		●		
粉末冶金			○								
高硬度材				○	○	○	●	●			
铝合金										○	○

< 35° 菱形 负型 >

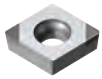
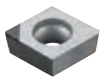
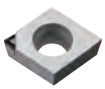
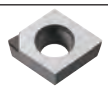
形状	型号	刀角R	刀尖处理	B22	B23	B30	B36	B40	B52	B5K	B6K	B16	PD1	PD2	内接圆 (mm)	厚度 (mm)	适用刀杆参照页
4刀角式样	VNGA 160401 PQ SCD	0.1	S01015						●						9.525	4.76	➔ D29
	160401 PQ SEH	0.1	S01535					●									
	160402 PD F	0.2	锋利刀尖			●											
	160402 PQ F	0.2	锋利刀尖			●											
	160402 PQ SCD	0.2	S01015				●	●	●	●							
	160402 PQ SXF	0.2	S01325				●	●	●	●							
	160402 PQ SEH	0.2	S01535				●	●	●	●							
	160402 PQ TCE	0.2	T01020			●											
	160404 PD F	0.4	锋利刀尖			●											
	160404 PQ F	0.4	锋利刀尖			●			●								
	160404 PQ SCD	0.4	S01015				●	●	●	●	●						
	160404 PQ SXF	0.4	S01325				●	●	●	●	●						
	160404 PQ SEH	0.4	S01535				●	●	●	●	●						
	160404 PQ TCE	0.4	T01020			●											
	160408 PD F	0.8	锋利刀尖			●											
	160408 PQ F	0.8	锋利刀尖			●			●								
	160408 PQ SCD	0.8	S01015				●	●	●	●	●						
	160408 PQ SXF	0.8	S01325				●	●	●	●	●						
	160408 PQ SEH	0.8	S01535				●	●	●	●	●						
	160408 PQ TCE	0.8	T01020			●											
	160412 PD F	1.2	锋利刀尖			●											
	160412 PQ SCD	1.2	S01015				●	●	●	●	●						
	160412 PQ SXF	1.2	S01325				●	●	●	●	●						
	160412 PQ SEH	1.2	S01535				●	●	●	●	●						
	160412 PQ TCE	1.2	T01020			●											

●: 标准库存 ●: 新标准库存 ■: 接受订单预定生产品

NTK

	B22	B23	B30	B36	B40	B52	B5K	B6K	B16	PD1	PD2
铸　铁		●	●						●		
球墨铸铁						●	●		●		
粉末冶金			●								
高硬度材				●	●	●	●	●			
铝合金										●	●

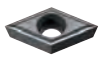
< 80°　菱形 正型 >

形状	型号	刀角R	刀尖处理	B22	B23	B30	B36	B40	B52	B5K	B6K	B16	PD1	PD2	内接圆 (mm)	厚度 (mm)	隙角	适用刀杆参照页
 2刀角式样	CCGW 060202 PD F	0.2	锋利刀尖			●			●						6.35	2.38	7°	
	060202 PD SCD	0.2	S01015				●	●	●									
	060202 PD SXF	0.2	S01325				●		●									
	060202 PD SEH	0.2	S01535				●		●									
	060204 PD F	0.4	锋利刀尖			●												
	060204 PD SCD	0.4	S01015				●	●	●									
	060204 PD SXF	0.4	S01325				●		●									
	060204 PD SEH	0.4	S01535				●		●									
	060208 PD F	0.8	锋利刀尖						●									
	060208 PD SCD	0.8	S01015				●	●	●									
	060208 PD SXF	0.8	S01325				●	●	●									
	060208 PD SEH	0.8	S01535				●	●	●									
	060208 PD TEE	0.8	T01520				●											
	CCGW 09T302 PD F	0.2	锋利刀尖			●			●						9.525	3.97	7°	E18 E19 E20 E21
	09T302 PD SCD	0.2	S01015				●	●	●									
	09T302 PD SXF	0.2	S01325				●	●	●									
	09T302 PD SEH	0.2	S01535				●	●	●									
	09T304 PD F	0.4	锋利刀尖			●			●									
	09T304 PD SCD	0.4	S01015				●	●	●									
	09T304 PD SXF	0.4	S01325				●	●	●									
	09T304 PD SEH	0.4	S01535				●	●	●									
	09T308 PD F	0.8	锋利刀尖			●												
	09T308 PD SCD	0.8	S01015					●	●									
	09T308 PD SXF	0.8	S01325				●	●	●									
	09T308 PD SEH	0.8	S01535				●	●	●									
	09T312 PD F	1.2	锋利刀尖						●									
	09T312 PD SCD	1.2	S01015						●									
	09T312 PD SXF	1.2	S01325				●											
 1刀角式样	CCMW 09T301	0.1	锋利刀尖										●					
	09T302	0.2	锋利刀尖										●					
	09T304	0.4	锋利刀尖										●					
	09T308	0.8	锋利刀尖										●					
 1刀角式样 三维排屑槽	CCMT 060201 PBF	0.1	锋利刀尖											●	6.35	2.38	7°	
	060202 PBF	0.2	锋利刀尖											●				
	060204 PBF	0.4	锋利刀尖											●				
	09T301 PBF	0.1	锋利刀尖											●	9.525	3.97	7°	
	09T302 PBF	0.2	锋利刀尖											●				
	09T304 PBF	0.4	锋利刀尖											●				
 1刀角式样	CCMT 09T302 PF	0.2	锋利刀尖											●	9.525	3.97	7°	
	09T304 PF	0.4	锋利刀尖											●				

●: 标准库存　●: 新标准库存　■: 接受订单预定生产品

	B22	B23	B30	B36	B40	B52	B5K	B6K	B16	PD1	PD2	UC1
铸铁		●	●						●			
球墨铸铁						●	●		●			
粉末冶金			●									
高硬度材				●	●	●	●	●				
铝合金										●	●	●

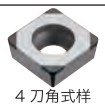
<55° 菱形 正型>

形状	型号	刀角R	刀尖处理	B22	B23	B30	B36	B40	B52	B5K	B6K	B16	PD1	PD2	UC1	内接圆 (mm)	厚度 (mm)	隙角	适用刀杆参照页
2刀角式样	DCGW 070202 PD F	0.2	锋利刀尖						●							6.35	2.38	7°	➡E24 ➡E25 ➡E26 ➡E27
	070202 PD SCD	0.2	S01015						●										
	070202 PD SEH	0.2	S01535					●											
	070204 PD F	0.4	锋利刀尖			●			●										
	070204 PD SCD	0.4	S01015						●										
	070204 PD SEH	0.4	S01535					●											
	070208 PD F	0.8	锋利刀尖						●										
	070208 PD SCD	0.8	S01015					●	●										
	070208 PD SXF	0.8	S01325					●											
	070208 PD SEH	0.8	S01535					●											
	DCGW 11T301 PD SCD	0.1	S01015						●							9.525	3.97	7°	
	11T302 PD F	0.2	锋利刀尖			●			●										
	11T302 PD SCD	0.2	S01015				●	●	●	●									
	11T302 PD SXF	0.2	S01325				●	●	●										
	11T302 PD SEH	0.2	S01535				●	●	●										
	11T304 PD F	0.4	锋利刀尖			●			●										
	11T304 PD SCD	0.4	S01015				●	●	●	●									
	11T304 PD SXF	0.4	S01325				●	●	●										
	11T304 PD SEH	0.4	S01535				●	●	●										
	11T304 PD TCD	0.4	T01015				●												
	11T308 PD F	0.8	锋利刀尖						●										
	11T308 PD SCD	0.8	S01015					●	●										
	11T308 PD SXF	0.8	S01325					●	●										
	11T308 PD SEH	0.8	S01535					●	●										
	11T312 PD SCD	1.2	S01015						●										
1刀角式样	DCMW 11T301	0.1	锋利刀尖										●			9.525	3.97	7°	
	11T302	0.2	锋利刀尖										●						
	11T304	0.4	锋利刀尖										●						
	11T308	0.8	锋利刀尖										●						
1刀角式样 三维排屑槽	DCMT 070201 PBF	0.1	锋利刀尖											●		6.35	2.38	7°	
	070202 PBF	0.2	锋利刀尖											●					
	11T301 PBF	0.1	锋利刀尖											●		9.525	3.97	7°	
	11T302 PBF	0.2	锋利刀尖											●					
	11T304 PBF	0.4	锋利刀尖											●					
1刀角式样	DCMT 070201 PF	0.1	锋利刀尖											●		6.35	2.38	7°	
	070202 PF	0.2	锋利刀尖											●					
	11T302 PF	0.2	锋利刀尖											●		9.525	3.97	7°	
	11T304 PF	0.4	锋利刀尖											●					
 2刀角式样	DCMT 11T301 FN AM3	0.1	锋利刀尖												●	9.525	3.97	7°	
	11T302 FN AM3	0.2	锋利刀尖												●				
	11T304 FN AM3	0.4	锋利刀尖												●				

●: 标准库存 ●: 新标准库存 ■: 接受订单预定生产品

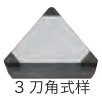
	B22	B23	B30	B36	B40	B52	B5K	B6K	B16	PD1	PD2
铸　铁		●	●						●		
球墨铸铁						●	●		●		
粉末冶金			●								
高硬度材				●	●	●	●	●			
铝 合 金										●	●

< 90°　正方形 正型 >

形 状	型 号	刀角R	刀尖处理	CBN B22	CBN B23	CBN B30	CBN B36	CBN B40	CBN B52	涂层CBN B5K	涂层CBN B6K	涂层CBN B16	PCD PD1	PCD PD2	内接圆 (mm)	厚度 (mm)	隙角	适用刀杆参照页
4 刀角式样	SPGN 090304 PQ SCD	0.4	S01015					●	●						9.525	3.18	11°	–
	090304 PQ SCE	0.4	S01020		●													
	090304 PQ SEH	0.4	S01535					●	●									
	090304 PQ TCE	0.4	T01020			●												
	090308 PQ SCD	0.8	S01015					●	●									
	090308 PQ SCE	0.8	S01020		●													
	090308 PQ SEH	0.8	S01535					●	●									
	090308 PQ TCE	0.8	T01020			●												
	090312 PQ SCD	1.2	S01015					●	●									
	090312 PQ SCE	1.2	S01020		●													
	090312 PQ SEH	1.2	S01535					●	●									
	090312 PQ TCE	1.2	T01020			●												
 4 刀角式样	SCGW 09T304 PQ ZCD	0.4	Z01015			●									9.525	3.97	7°	
	09T308 PQ ZCD	0.8	Z01015			●												

●: 标准库存　●: 新标准库存　■: 接受订单预定生产品

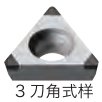
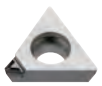
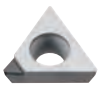
< 60°　三角形 正型 >

形 状	型 号	刀角R	刀尖处理	CBN B22	CBN B23	CBN B30	CBN B36	CBN B40	CBN B52	涂层CBN B5K	涂层CBN B6K	涂层CBN B16	PCD PD1	PCD PD2	内接圆 (mm)	厚度 (mm)	隙角	适用刀杆参照页
 3 刀角式样	TPGN 110302 PT CD	0.2	S01015						●						6.35	3.18	11°	–
	110302 PT SCE	0.2	S01020					●										
	110302 PT SXF	0.2	S01325					●	●									
	110302 PT SEH	0.2	S01535					●	●									
	110304 PT SCD	0.4	S01015					●	●									
	110304 PT SCE	0.4	S01020					●										
	110304 PT SXF	0.4	S01325					●	●									
	110304 PT SEH	0.4	S01535					●	●									
	110304 PT TCE	0.4	T01020			●												
	110308 PT SCD	0.8	S01015					●	●									
	110308 PT SCE	0.8	S01020					●										
	110308 PT SXF	0.8	S01325					●	●									
	110308 PT SEH	0.8	S01535					●	●									
	110308 PT TCE	0.8	T01020			●												
	110312 PT SCD	1.2	S01015					●	●									
	110312 PT SCE	1.2	S01020					●										
	110312 PT SXF	1.2	S01325					●	●									
	110312 PT SEH	1.2	S01535					●	●									
	110312 PT TCE	1.2	T01020			●												
	TPGN 160302 PT SCD	0.2	S01015					●	●						9.525	3.18	11°	
	160302 PT SXF	0.2	S01325					●	●									
	160302 PT SEH	0.2	S01535					●	●									
	160304 PT SCD	0.4	S01015					●	●									
	160304 PT SCE	0.4	S01020					●										
	160304 PT SXF	0.4	S01325					●	●									
	160304 PT SEH	0.4	S01535					●	●									
	160304 PT TCE	0.4	T01020			●												
	160308 PT SCD	0.8	S01015					●	●									
	160308 PT SCE	0.8	S01020					●										
	160308 PT SXF	0.8	S01325					●	●									
	160308 PT SEH	0.8	S01535					●	●									
	160308 PT TCE	0.8	T01020			●												

●: 标准库存　●: 新标准库存　■: 接受订单预定生产品

	B22	B23	B30	B36	B40	B52	B5K	B6K	B16	PD1	PD2	UC1
铸铁		●	●						●			
球墨铸铁						●	●		●			
粉末冶金			●									
高硬度材				●	●	●	●	●				
铝合金										●	●	●

<60° 三角形 正型>

形状	型号	刀角R	刀尖处理	B22	B23	B30	B36	B40	B52	B5K	B6K	B16	PD1	PD2	UC1	内接圆(mm)	厚度(mm)	隙角	适用刀杆参照页
3刀角式样	TPGN 160312 PT SCD	1.2	S01015					●	●							9.525	3.18	11°	–
	160312 PT SCE	1.2	S01020					●											
	160312 PT SXF	1.2	S01325					●	●										
	160312 PT SEH	1.2	S01535					●	●										
	160312 PT TCE	1.2	T01020			●													
 3刀角式样	TPGW 090202 PT SCD	0.2	S01015				●		●							5.56	2.38	11°	
	090202 PT SXF	0.2	S01325				●		●										
	090202 PT SEH	0.2	S01535				●		●										
	090204 PT SCD	0.4	S01015				●		●										
	090204 PT SXF	0.4	S01325				●		●										
	090204 PT SEH	0.4	S01535				●		●										
	090208 PT SCD	0.8	S01015				●		●										
	090208 PT SXF	0.8	S01325				●		●										
	090208 PT SEH	0.8	S01535				●		●										
	090312 PT SCD	1.2	S01015				●		●										
	090312 PT SXF	1.2	S01325				●		●										
	090312 PT SEH	1.2	S01535				●		●										
	TPGW 110302 PT SCD	0.2	S01015				●	●	●							6.35	3.18	11°	➡ H27 ➡ H28
	110302 PT SXF	0.2	S01325				●		●										
	110302 PT SEH	0.2	S01535				●	●	●										
	110302 PT TCE	0.2	T01020			●													
	110304 PT SCD	0.4	S01015				●	●	●										
	110304 PT SXF	0.4	S01325				●	●	●										
	110304 PT SEH	0.4	S01535				●	●	●										
	110304 PT TCE	0.4	T01020			●													
	110304 PT TED	0.4	T01515		●	●													
	110308 PT SCD	0.8	S01015				●	●	●										
	110308 PT SXF	0.8	S01325				●	●	●										
	110308 PT SEH	0.8	S01535				●	●	●										
	110308 PT TCE	0.8	T01020			●													
	110308 PT TED	0.8	T01515		●														
	110312 PT SCD	1.2	S01015					●	●										
	110312 PT SXF	1.2	S01325					●	●										
	110312 PT SEH	1.2	S01535					●	●										
	110312 PT TCE	1.2	T01020			●													
	110312 PT TED	1.2	T01515		●														
 1刀角式样 三维排屑槽	TPMT 090201 PBF	0.1	锋利刀尖											●		5.56	2.38	11°	
	090202 PBF	0.2	锋利刀尖											●					
	090204 PBF	0.4	锋利刀尖											●					
	110301 PBF	0.1	锋利刀尖											●		6.35	3.18	11°	
	110302 PBF	0.2	锋利刀尖											●					
	110304 PBF	0.4	锋利刀尖											●					
 1刀角式样	TPMT 090202 PF	0.2	锋利刀尖											●		5.56	2.38	11°	
	090204 PF	0.4	锋利刀尖											●					
	110302 PF	0.2	锋利刀尖											●		6.35	3.18	11°	
	110304 PF	0.4	锋利刀尖											●					
3刀角式样	TPMH 110302 FR F1	0.2	锋利刀尖												●	6.35	3.18	11°	
	110304 FR F1	0.4	锋利刀尖												●				

●: 标准库存 ●: 新标准库存 ■: 接受订单预定生产品

	B22	B23	B30	B36	B40	B52	B5K	B6K	B16	PD1	PD2
铸　铁		○	○						●		
球墨铸铁						○	●		●		
粉末冶金			○								
高硬度材				○	○	○	●	●			
铝合金										●	●

< 35°　菱形 正型 >

形状	型号	刀角R	刀尖处理	B22	B23	B30	B36	B40	B52	B5K	B6K	B16	PD1	PD2	内接圆 (mm)	厚度 (mm)	隙角	适用刀杆参照页
2刀角式样	VBGW 110302 PD F	0.2	锋利刀尖			●									6.35	3.18	5°	—
	110302 PD SCD	0.2	S01015				●		●									
	110302 PD SXF	0.2	S01325				●		●									
	110302 PD SEH	0.2	S01535				●		●									
	110304 PD F	0.4	锋利刀尖			●												
	110304 PD SCD	0.4	S01015				●		●									
	110304 PD SXF	0.4	S01325				●		●									
	110304 PD SEH	0.4	S01535				●		●									
	110304 PD TCE	0.4	T01020			●												
	110308 PD SCD	0.8	S01015						●									
	110308 PD SXF	0.8	S01325						●									
	110308 PD SEH	0.8	S01535						●									
	110308 PD TCE	0.8	T01020			●												
	110312 PD SCD	1.2	S01015						●									
	110312 PD SXF	1.2	S01325						●									
	110312 PD SEH	1.2	S01535						●									
	110312 PD TCE	1.2	T01020			●												
	VBGW 160402 PD SCD	0.2	S01015						●						9.525	4.76	5°	
	160402 PD SXF	0.2	S01325						●									
	160402 PD SEH	0.2	S01535						●									
	160404 PD SCD	0.4	S01015						●									
	160404 PD SXF	0.4	S01325						●									
	160404 PD SEH	0.4	S01535						●									
	160408 PD SCD	0.8	S01015				●		●									
	160408 PD SXF	0.8	S01325				●		●									
	160408 PD SEH	0.8	S01535				●		●									
	160412 PD SCD	1.2	S01015						●									
	160412 PD SXF	1.2	S01325						●									
	160412 PD SEH	1.2	S01535						●									
2刀角式样	VCGW 080202 PD SCD	0.2	S01015						●						4.76	2.38	7°	➡ E29 ➡ E30 ➡ E31
	080202 PD SXF	0.2	S01325				●											
	080204 PD SCD	0.4	S01015						●									
	080204 PD SXF	0.4	S01325				●											
	080208 PD SCD	0.8	S01015						●									
	080208 PD SXF	0.8	S01325				●											

●: 标准库存　●: 新标准库存　■: 接受订单预定生产品

	B22	B23	B30	B36	B40	B52	B5K	B6K	B16	PD1	PD2
铸铁		●	●						●		
球墨铸铁						●	●		●		
粉末冶金			●								
高硬度材				●	●	●	●	●			
铝合金										●	●

< 35° 菱形 正型 >

形状	型号	刀角R	刀尖处理	B22	B23	B30	B36	B40	B52	B5K	B6K	B16	PD1	PD2	内接圆 (mm)	厚度 (mm)	隙角	适用刀杆参照页
2 刀角式样	VCGW 110302 PD SCD	0.2	S01015					●	●						6.35	3.18	7°	E29 E30 E31
	110302 PD SEH	0.2	S01535					●	●									
	110304 PD SCD	0.4	S01015					●	●									
	110304 PD SEH	0.4	S01535					●	●									
	110308 PD SCD	0.8	S01015					●	●									
	110308 PD SEH	0.8	S01535					●	●									
	110312 PD SCD	1.2	S01015					●	●									
	110312 PD SEH	1.2	S01535					●	●									
	VCGW 160402 PD SCD	0.2	S01015					●							9.525	4.76	7°	
	160402 PD SEH	0.2	S01535					●										
	160404 PD SCD	0.4	S01015					●	●									
	160404 PD SEH	0.4	S01535					●	●									
	160404 PD TCE	0.4	T01020			●												
	160408 PD SCD	0.8	S01015					●	●									
	160408 PD SEH	0.8	S01535					●	●									
	160408 PD TCE	0.8	T01020			●												
	160412 PD SCD	1.2	S01015					●	●									
	160412 PD SEH	1.2	S01535					●	●									
	160412 PD TCE	1.2	T01020			●												
1 刀角式样	VCMW 110301	0.1	锋利刀尖										●		6.35	3.18	7°	
	110302	0.2	锋利刀尖										●					
	110304	0.4	锋利刀尖										●					

●: 标准库存 ●: 新标准库存 ■: 接受订单预定生产品