





## 35 degree Diamond Positive type (VC..)

(inch)	IC	T
VC..21	1/4	3/32
VC..22	1/4	1/8

● : 1st Choice   ● : 2nd choice

Shape	Item Number	ISO Item Number	IC	R	Carbide										Graph				
					PVD Coated											CVD	Diamond Coating		
					ST4	DM4	DT4	QM3	TM4	VM1	ZM3	KM1	CP1	UC1					
					Steel	P	●	●	●	●	●	●	●	●	●	●	●	●	●
					Stainless Steel	M	●	●	●	●	●	●	●	●	●	●	●	●	
					Cast Iron	K	●	●	●	●	●	●	●	●	●	●	●	●	
					Non-Ferrous Material	N	●	●	●	●	●	●	●	●	●	●	●	●	
					Heat Resistant Alloy	S	●	●	●	●	●	●	●	●	●	●	●	●	
					Hardened Material	H	●	●	●	●	●	●	●	●	●	●	●	●	
	VCGT 21.508 MCL	VCGT 110202 MCL	1/4	.007			○	○	○	○									
	VCET 2203 3/4 UHG	VCET 1103008 3/4 UHG	1/4	.003															
	VCGT 2204M YL	VCGT 110301M YL	1/4	.003	●	●	○	●	○										
	VCGT 2208M YL	VCGT 110302M YL	1/4	.007	●	●	○	●	○										
	VCGT 221M YL	VCGT 110304M YL	1/4	.015	●	●	○	●	○										
	VCGT 2204M CL	VCGT 110301M CL	1/4	.003	○	○	●	○	●										
	VCGT 2208M CL	VCGT 110302M CL	1/4	.007	○	○	●	○	●										
	VCGT 2201 FNAM3	VCGT 110300 FNAM3	1/4	.001			●	●	○	●	■								
	VCGT 2204M FNAM3	VCGT 110301M FNAM3	1/4	.003	○		●	●	○	○	○								
	VCGT 2204 FNAM3	VCGT 110301 FNAM3	1/4	.004			●	●	○	○	○								
	VCGT 2208M FNAM3	VCGT 110302M FNAM3	1/4	.007	○		●	●	○	○	○								
	VCGT 2208 FNAM3	VCGT 110302 FNAM3	1/4	.008			●	●	○	○	○								
	VCGT 221M FNAM3	VCGT 110304M FNAM3	1/4	.015	○		●	●	○	○	○								
	VCMT 2208 FNAM3	VCGT 110302 FNAM3	1/4	.008		○													
	VCMT 221 FNAM3	VCGT 110304 FNAM3	1/4	.016		○													
	VCGT 2201 AZ7	VCGT 110300 AZ7	1/4	.001			●	●	○	○	○								
	VCGT 2204M AZ7	VCGT 110301M AZ7	1/4	.003			●	●	○	○	○								
	VCGT 2208M AZ7	VCGT 110302M AZ7	1/4	.007			●	●	○	○	○								
	VCGT 221M AZ7	VCGT 110304M AZ7	1/4	.015			●	●	○	○	○								
	VCGT 2202 3/4 S-WP*	TFV 11F 3/4 05SX	1/4	.002							R	Ⓡ							
wiper insert	VCGT 2204 3/4 S-WP*	TFV 11F 3/4 10SX	1/4	.004							R	Ⓡ							
	VCGT 2201 3/4 U	VCGT 110300 3/4 U	1/4	.001							Ⓡ	Ⓡ							
	VCGT 2204M 3/4 U	VCGT 110301M 3/4 U	1/4	.003							Ⓡ	Ⓡ							
	VCGT 2204 3/4 U	VCGT 110301 3/4 U	1/4	.004							Ⓡ	Ⓡ							
	VCGT 2208M 3/4 U	VCGT 110302M 3/4 U	1/4	.007							Ⓡ	Ⓡ							
	VCGT 2208 3/4 U	VCGT 110302 3/4 U	1/4	.008							Ⓡ	Ⓡ							
	VCGT 2202 3/4 U-WP*	TFV 11F 3/4 05U	1/4	.002							Ⓡ	Ⓡ							
wiper insert	VCGT 2204 3/4 U-WP*	TFV 11F 3/4 10U	1/4	.004							Ⓡ	Ⓡ							
	VCGW 2201 H	VCGW 110300 H	1/4	.001									●						
	VCGW 2204 H	VCGW 110301 H	1/4	.004									●						
	VCGW 2208 H	VCGW 110302 H	1/4	.008									●						

\*Note: NTK WP style inserts have a wiper facet design. The insert has a 0.2mm (.008") flat on the cutting edge when the insert is set into the toolholder. The flat on the cutting edge ensures a superior surface when feed rates are increased. WP style inserts can be used in toolholders: SVAC

HOLDERS → Q26 • Q27 • Q28

Insert Item List

[ Carbide ]

