

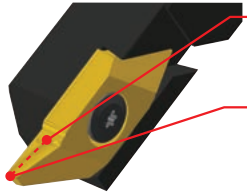
TBP-BM / TBPA-BM for Back Turning



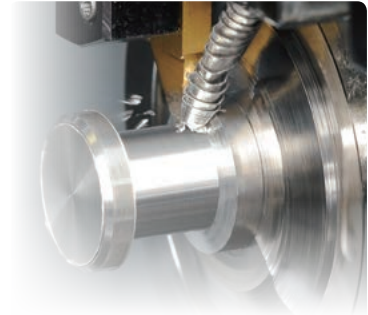
Features

- "Single Pass Back Turning" offers excellent surface finishes
- Up-right style insert and screw clamping provides high rigidity
- Wiper flat on cutting edge offers excellent surface finishes even under high feed cutting conditions

New BM chipbreaker

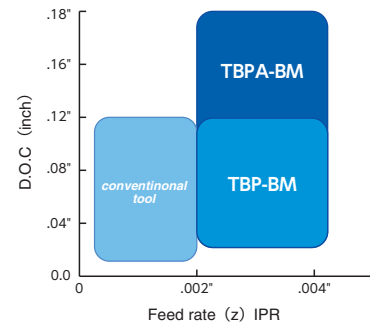
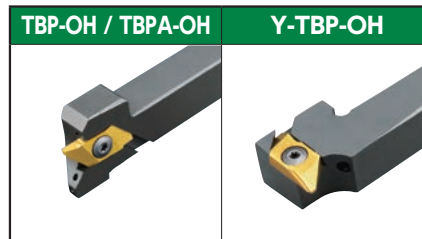


- Prevents the rough end face from hitting the chip
- Wiper flat on cutting edge creates excellent surface finishes



Best Solution for Chip Control

Coolant through toolholders now available



Superior Surface Finish

1Pass	BM chipbreaker		Competitor's tool	
	End face	OD	End face	OD
		 Ra : 0.72 μm Rz : 4.46 μm		 Ra : 1.65 μm Rz : 6.01 μm

Material : 304 SS (φ.630") , 260 SFM , Feed X : .0008 IPR , Feed Z : .0031 IPR , .118"DOC , WET

Excellent Chip Control

D.O.C (inch) \ Feed rate (IPR)	BM chipbreaker		Competitor	
	.002"	.003"	.002"	.003"
.020"				
.120"				

Material : 304 SS (φ.630") , 260 SFM , WET